



# MasterGlenium<sup>®</sup> ACE

Solutions for the  
pre-cast industry



## In-depth understanding of pre-cast industry

Master Builders Solutions from BASF has a long history of creating the most innovative solutions and formulations for the construction industry, making it the leading supplier of construction chemicals worldwide. Within the pre-cast market sector we pride ourselves on our understanding of the unique challenges our customers face. This understanding linked to our unparalleled commitment to research and development allows Master Builders Solutions to deliver innovative chemical solutions to the pre-cast industry.

Our Admixture Systems team supports you with realistic solutions specifically catered to the pre-cast industry. To complement our admixture products we also offer a wide range of ancillary products such as release and curing membranes, waterproof membranes, grouting and specialized repair materials. This complete product portfolio makes Master Builders Solutions the ideal solution provider for the pre-cast industry.





# Zero Energy System™

Setting the industry standard for pre-cast manufacturing

Our mission is to engineer materials to match the needs of the end-user. We add value for our customers through continuous targeted research and development. Our R&D teams are connected to partners who are globally recognized for their chemistry leadership, design insight and unsurpassed application abilities. Always focused upon customer needs, Master Builders Solutions from BASF raised the benchmark for the performance of concrete through painstaking research from molecular level to the finished admixture. In the pre-cast sector, there is a constant need for overall process improvement to increase quality and productivity within tight production timeframes, while managing costs.

Master Builders Solutions has developed a comprehensive range of products and systems that address these challenges, redefining industry standards for the quality, safety and production efficiency of pre-cast concrete.

In the pre-cast concrete sector, Master Builders Solutions proven Zero Energy System concept has utilized state of the art polymer technology to transform pre-cast production into a much more sustainable process.

Pre-casting is characterized by a great number and variety of types of components and production processes which includes unreinforced, non-prestressed, prestressed, cast, extruded and spun. Despite this diversity, the entire pre-cast industry seeks to manufacture high quality concrete components that satisfy industrial and economical requirements while continually increasing productivity and improving profitability in the face of rising materials, labour and equipment costs.





For some manufacturing processes, depending on the cycle time, the ambient temperatures and the composition of the mix, the full benefits of the Zero Energy System can be compounded by combining the effectiveness of MasterGlenium® ACE with the technology of self-compacting concrete – Smart Dynamic Concrete™. Such concrete can be placed without vibration, achieving the required performance without the need of heat curing. The flexibility of the Zero Energy System ensures the optimum utilization of energy required for the pre-casting of concrete elements.

The production, placement and curing of pre-cast concrete can require large amounts of energy and labour. The Zero Energy System from Master Builders Solutions, is proven to reduce the energy and labour requirements whilst extending the life of the moulds and also reducing the carbon footprint of the industry.

Our Zero Energy System achieves an optimum balance between quality, economic and ecological considerations which consist of:

- Reduced energy consumption
- Eliminated vibration and associated noise
- Increased productivity
- Reduced production cycles
- Increased durability
- Improved health and safety aspects of the production process

The two key elements of the Zero Energy System are MasterMatrix® and MasterGlenium ACE, a hyper performing superplasticizer for Smart Dynamic Concrete.



### Smart Dynamic Concrete

The Smart Dynamic Concrete concept consists of a robust mix design utilizing a tailor-made MasterGlenium ACE superplasticizer plus the unique MasterMatrix, a BASF exclusive, state-of-the-art viscosity modifying agent (VMA) as the key element of this revolutionary concept.

MasterMatrix has now made it possible to achieve unmatched performance levels due to the smart and self-organizing molecules. It creates a new generation of concrete which combines the benefits of traditionally vibrated concrete with those of self-compacting concrete that is easy to produce and robust.

The Smart Dynamic Concrete concept is suitable for upgrading high workability concrete mixes to a higher performance levels with self-compacting characteristics. It allows the pre-cast industry to achieve optimal process economy, higher concrete durability and increased energy efficiency in order to save time and money and reduce CO<sub>2</sub> emissions.

MasterMatrix is the essential component of the Smart Dynamic Concrete concept. It comprised of a water-soluble polymer which modifies the rheological properties of the concrete mix. MasterMatrix brings a level of viscosity to the mix that creates the right balance between fluidity, passing ability and resistance to segregation.



## MasterGlenium ACE

An essential component of the Zero Energy System is MasterGlenium ACE, a hyperplasticizer of the latest generation of polycarboxylate ether (PCE) polymers, especially developed for pre-cast applications.

The molecular structure of polycarboxylate ether polymers is essential for the early development of strength. With conventional PCE superplasticizers, the molecules cover the entire surface of the cement grain and build a barrier against contact with water, and therefore the hydration process takes place slowly. MasterGlenium ACE molecules, however, are rapidly absorbed on the surface of the cement grains and act through electrostatic and steric repulsion to powerfully disperse the individual particles of cement.

The unique, proprietary molecular structure of MasterGlenium ACE exposes increased surface of the cement grains to react with water. As a result of this effect, it is possible to obtain earlier development of the heat of hydration, faster development of the hydration products and, as a consequence, higher strengths at very early age. This advantage can even be utilized at low temperatures.





## Systems you can trust

Master Builders Solutions offers an extensive range of durable and reliable products and systems to overcome the problems associated with refurbishments and the protection of reinforced concrete. Repairing and protecting concrete structures successfully means addressing each problem individually, from corrosion in reinforcement in existing buildings or structural strengthening of reinforced concrete elements in new construction.



### 1. Concrete repair mortars

With a successful track record spanning over 30 years, the ease of application and excellent performance of MasterEmaco® makes the brand name synonymous with repairs for reinforced and unreinforced concrete.

### 2. Crack repair and injection resins

As part of a repair program, cracks often need to be 'stitched' together or sealed to ensure structural stability and durability. The MasterInject® range comprised of epoxy and polyurethane resins for injecting into the structure in live and dead cracks.

### 3. Protective coatings

Ensuring enhanced durability and improved aesthetics, MasterSeal® protective coatings can be used wherever reinforced concrete and other building materials require protection from chlorides, carbonation, aggressive chemicals and harsh impact.

### 4. Corrosion inhibitor treatment

Backed up by extensive independent laboratory work and field trials, Protectosil® CIT has a 14 year track record and is the approved method of addressing corrosion in reinforced concrete caused by either chloride contamination or carbonation. As a surface applied treatment Protectosil CIT reduces existing corrosion by up to 90% and prevents ingress of water borne chlorides.







# Product guide

## The Product list

Product	Product Description	Product Line					
		Admixtures	Concrete Repair	Grouting	Curing Compounds	Release Agents	Watertight System
MasterMatrix®	Unique rheology modifying admixtures, enabling the production of self-consolidating concrete	●					
MasterEmaco®	A comprehensive range of repair offering solutions from aesthetic to structural repair		●				
MasterFlow®	A range of cementitious and resin based precision grouts			●			
MasterKure®	Resin and water based curing compounds				●		
MasterFinish®	A full range of mould release agents					●	
MasterSeal®	Waterproofing membranes						●

With Master Builders Solutions from BASF, you will find a competent and professional partner that will optimize the use of concrete in every situation. Increasing quality and durability, safety and aesthetics, we work within the framework of environmental responsibility and the economic realities of the industry.

Maximizing the performance of concrete is central to everything we do.



# Master Builders Solutions from BASF

## Master Builders Solutions

The Master Builders Solutions brand brings all of BASF's expertise together to create chemical solutions for new construction, maintenance, repair and renovation of structures. Master Builders Solutions is built on the experience gained from more than a century in the construction industry.

The know-how and experience of a global community of BASF construction experts form the core of Master Builders

Solutions. We combine the right elements from our portfolio to solve your specific construction challenges. We collaborate across areas of expertise and regions and draw on the experience gained from countless construction projects world-wide. We leverage global BASF technologies, as well as our in-depth knowledge of local building needs, to develop innovations that help make you more successful and drive sustainable construction.

## Our comprehensive portfolio

- Concrete admixtures
- Cement additives
- Chemical solutions for underground construction
- Waterproofing solutions
- Sealants
- Concrete repair and protection solutions
- Performance grouts
- Performance flooring solutions





# Master Builders Solutions from BASF for the Construction Industry

## **MasterAir®**

Complete solutions for air entrained concrete

## **MasterBrace®**

Solutions for concrete strengthening

## **MasterCast®**

Solutions for the manufactured concrete product industry

## **MasterCem®**

Solutions for cement manufacture

## **MasterEase®**

Low viscosity for high performance concrete

## **MasterEmaco®**

Solutions for concrete repair

## **MasterFinish®**

Solutions for formwork treatment and surface improvement

## **MasterFlow®**

Solutions for precision grouting

## **MasterFiber®**

Comprehensive solutions for fiber reinforced concrete

## **MasterGlenium®**

Solutions for high performance concrete

## **MasterInject®**

Solutions for concrete injection

## **MasterKure®**

Solutions for concrete curing

## **MasterLife®**

Solutions for enhanced durability

## **MasterMatrix®**

Advanced rheology control for concrete

## **MasterPel®**

Solutions for water tight concrete

## **MasterPolyheed®**

Solutions for mid-range concrete

## **MasterPozzolith®**

Solutions for water-reduced concrete

## **MasterProtect®**

Solutions for concrete protection

## **MasterRheobuild®**

Solutions for high strength concrete

## **MasterRoc®**

Solutions for underground construction

## **MasterSeal®**

Solutions for waterproofing and sealing

## **MasterSet®**

Solutions for set control

## **MasterSure®**

Solutions for extraordinary workability retention

## **MasterTop®**

Solutions for industrial and commercial floors

## **Master X-Seed®**

Advanced accelerator solutions for concrete

## **Ucrete®**

Flooring solutions for harsh environments

## **INDIA**

BASF India Limited, Construction Chemicals Division,  
Plot No. 12, TTC Area, Thane-Belapur Road,  
Turbhe, Navi Mumbai - 400 705, India  
Phone: +91 22 67127777 / 7600, Fax: +91 22 67917358  
Email: construction-india@basf.com

## **PAKISTAN**

BASF Chemicals & Polymers Pakistan (Private) Ltd,  
46-A, Block-6, Karachi - 75400, Pakistan  
Phone: +92 21 111 550 550, Fax: +92 21 3454-6311  
Email: mohsin.zia@basf.com

## **SRI LANKA**

BASF Lanka (Private) Limited,  
186, Vauxhall Street, Colombo 2, Sri Lanka  
Phone: +94 11 4799280 / +94 776730432  
Fax: +94 11 2431400 / 4799222  
Email: harshanath.rathnayaka@basf.com

## **BANGLADESH**

BASF Bangladesh Ltd,  
SAM Tower (Level 7), House # 4, Road # 22,  
Gulshan 1, Dhaka - 1212, Bangladesh  
Phone: +88 02 9851981-5, Fax: +88 02 9851980  
Email: fahima.shahadat@basf.com

The data contained in this publication are based on our current knowledge and experience. They do not constitute the agreed contractual quality of the product and, in view of the many factors that may affect processing and application of our products, do not relieve processors from carrying out their own investigations and tests. The agreed contractual quality of the product at the time of transfer of risk is based solely on the data in the specification data sheet. Any descriptions, drawings, photographs, data, proportions, weights, etc. given in this publication may change without prior information. It is the responsibility of the recipient of our product to ensure that any proprietary rights and existing laws and legislation are observed (04/2016).

® = registered trademark of BASF group in many countries.

visit us at [www.master-builders-solutions.basf.in](http://www.master-builders-solutions.basf.in)